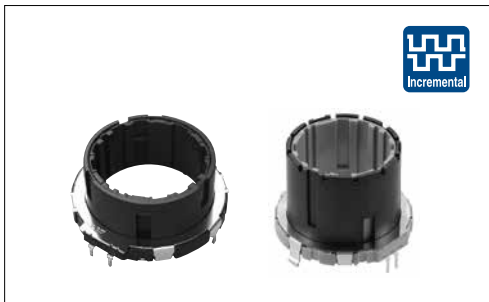




Typical Specifications

Items	Specifications
Output signal	Three phase of A, B and C
Rating	10mA 5V DC
Operating life	50,000 cycles
Operating temperature range	−40°C to +85°C (EC35AH) −40°C to +90°C (EC35CH)



Product Line

Structure	Actuator length (mm)	Detent torque (mN·m)	Number of detents	Number of pulse	Minimum order unit (pcs.)		Products No.	Drawing No.
					Japan	Export		
DIP	15	12±5	30	10	800	800	EC35AH240403	1
		18±7					EC35AH220403	
		30±15					EC35AH260403	
	25	12±5			350	700	EC35AH240502	2
		18±7					EC35AH220502	
		30±15					EC35AH260502	
	15	18±7	18	6	800	800	EC35AH120401	3
	14.9	22±11 (Initial) 18±7 (After reflow)			384	384	EC35CH120401	4
Reflow								

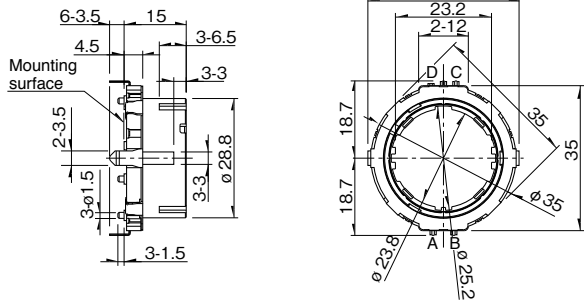
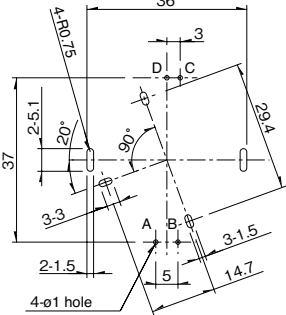
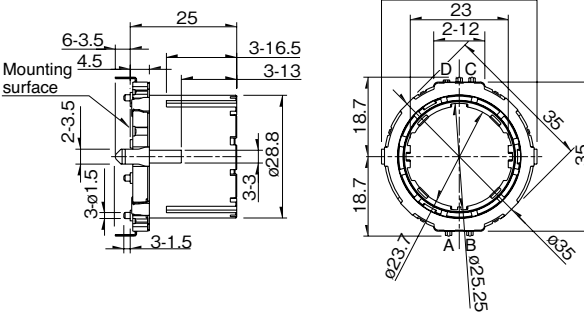
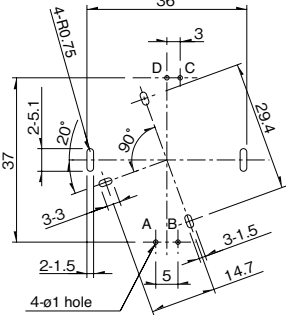
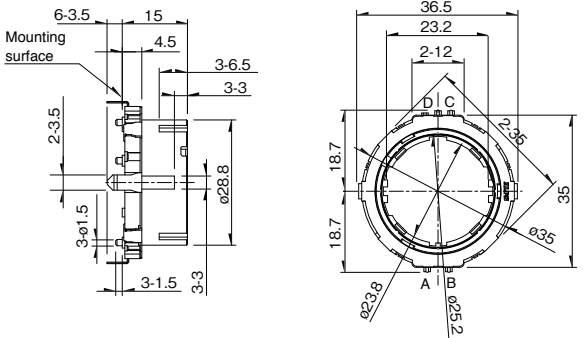
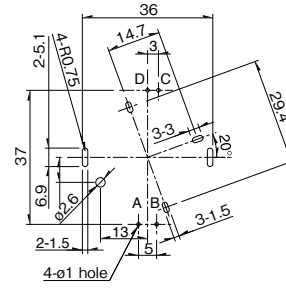
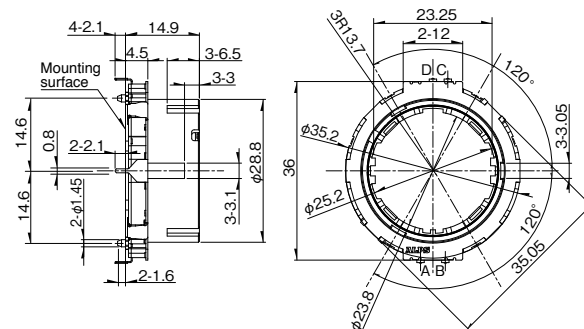
Packing Specifications

Tray

Products No.	Number of packages (pcs.)		Export package measurements (mm)
	1 case /Japan	1 case /export packing	
EC35AH240403, EC35AH220403, EC35AH120401, EC35AH260403	800	800	540×360×290
EC35AH240502, EC35AH220502, EC35AH260502	350	700	540×360×380
EC35CH120401	384	384	440×290×205

Dimensions

Unit:mm

No.	Photo	Style	PC board mounting hole dimensions (Viewed from mounting side)
1	EC35AH Actuator length 15mm 10 pulse/30 detent 		
2	EC35AH Actuator length 25mm 10 pulse/30 detent 		
3	EC35AH Actuator length 15mm 6 pulse/18 detent 		
4	EC35CH Reflow type Actuator length 14.9mm 6 pulse/18 detent 		

Encoders

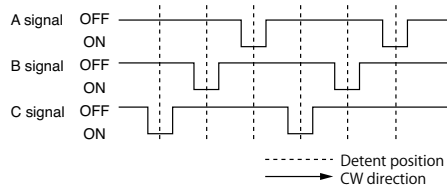
Metal Shaft

Insulated Shaft

Through Shaft Type

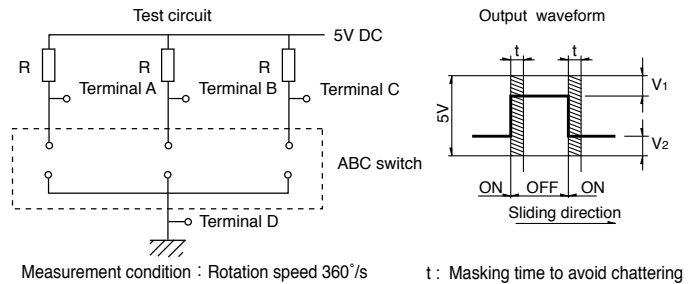
Flange Type

Output Wave



Sliding Noise

$V_1=V_2=2.5V$ max.



At R = 5kΩ
Chattering : 5ms max. Bounce : 5ms max.

Type		Ring type				
		28mm size		35mm size		
Series		EC28A	EC28C	EC35A	EC35AH	EC35CH
Photo						
Output		Incremental (Two phase A and B)			Incremental (Three phase A, B and C)	
Shaft types		Ring type				
Number of pulse / Number of detent		15/30 18/18	15/30	9/18 15/30	6×ABC/18 10×ABC/30	6×ABC/18
Dimensions (mm)	W	28		35		35.2
	D	29	29.5			36
	H	4		4.5		
Operating temperature range		−40℃ to +85℃	−40℃ to +90℃	−40℃ to +85℃		−40℃ to +90℃
Operating life		50,000 cycles				
Automotive use						
Life cycle (availability)						
Electrical performance	Rating	10mA 5V DC				
	Max./min. operating current (Resistive load)	10mA /1mA				
	Insulation resistance	100MΩ min. 250V DC				
	Voltage proof	300V AC for 1minute or 360V AC for 2s	300V AC for 1minute or 360V AC for 1s	300V AC for 1minute or 360V AC for 2s		300V AC for 1minute or 360V AC for 1s
Mechanical performance	Detent torque	7±5mN·m 12±7mN·m 20±10mN·m	22±11mN·m (Initial) 16±7mN·m (After reflow) 30±15mN·m(Initial) 20±10mN·m (After reflow)	18±7mN·m 22±8mN·m 30±15mN·m	12±5mN·m 18±7mN·m 30±15mN·m	30±15mN·m (Initial) 20±10mN·m (After reflow)
	Push-pull strength	100N				
Shaft configuration		Ring type				
Terminal type		Insertion				
Switch Specifications	Switch type	—	—	—	—	—
	Contact arrangement	—	—	—	—	—
	Travel (mm)	—	—	—	—	—
	Operating force (N)	—	—	—	—	—
	Switch ON position	—	—	—	—	—
	Rotational torque	—	—	—	—	—
	Rating	—	—	—	—	—
	Contact resistance	—	—	—	—	—
	Operating life	—	—	—	—	—
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 Encoders Cautions 300

Note

● Indicates applicability to all products in the series.

Reference for Manual Soldering

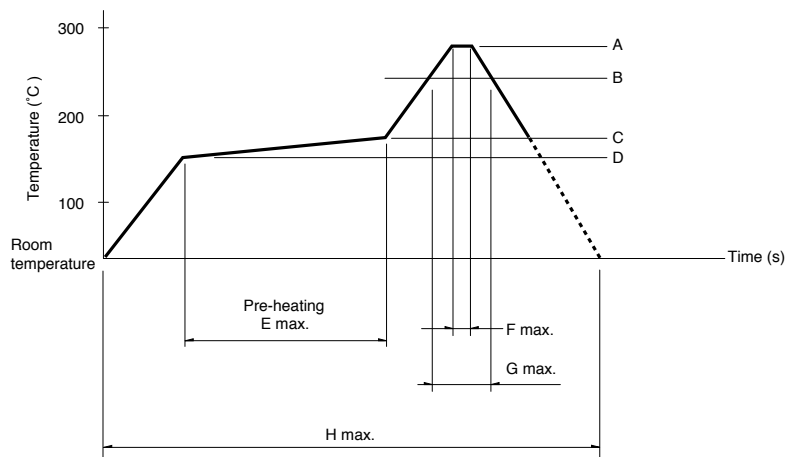
Series	Tip temperature	Soldering time	No. of solders
EC05E, EC09E, EC10E, EC111, EC11B, EC11E, EC11G, EC11K, EC11M, EC11N, EC12D, EC12E, EC18A, EC21A, EC28A, EC35A, EC35AH, EC40A, EC45A, EC50A, EC60B, EM11B, EC21C, EC28C, EC35CH	350°C max.	3s max.	1 time
EC11J	350±10°C	3 ⁺¹ ₀ s	2 times

Reference for Dip Soldering

Series	Preheating		Dip soldering		No. of solders
	Soldering surface temperature	Heating time	Soldering temperature	Soldering time	
EC09E, EC11B, EC111, EC11E, EC11G, EC11K, EC11M, EC11N, EC18A, EC21A, EC28A, EC35A, EC35AH, EC50A, EC60B	100°C max.	2 min. max.	260±5°C	5±1s	2 times max.
EM11B	100°C max.	1 min. max.	260°C max.	3s max.	2 times max.
EC10E, EC12D, EC12E	100°C max.	1 min. max.	260±5°C	3±1s	2 times max.
EC40A	110°C max.	1 min. max.	260°C max.	10s max.	1 time
EC45A	100°C max.	2 min. max.	260°C max.	5s max.	2 times max.

Example of Reflow Soldering Condition

Temperature profile



Series	A	B	C	D	E	F	G	H	No. of reflows
EC11J	260°C	230°C	180°C	150°C	2 min. max.	3s	40s	4 min. max.	2 times max.
EC05E	250°C min.	230°C min.	180°C	150°C	60s to 120s	—	30s to 40s	—	2 times max.
EC21C	230°C to 245°C	220°C	200°C	150°C	60s to 120s	—	25s to 60s	300s max.	1 time max.
EC28C, EC35CH	260°C	230°C	180°C	150°C	2 min. min.	3s	40s	230s max.	1 time max.

Notes

- When using an infrared reflow oven, solder may sometimes not be applied. Be sure to use a hot air reflow oven or a type that uses infrared rays in combination with hot air.
- The temperatures given above are the maximum temperatures at the terminals of the encoder when employing a hot air reflow method. The temperature of the PC board and the surface temperature of the encoder may vary greatly depending on the PC board material, its size and thickness. Ensure that the surface temperature of the encoder does not rise to 250°C or greater.
- Conditions vary to some extent depending on the type of reflow bath used. Be sure to give due consideration to this prior to use.

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